

JOB TITLE: CNC Lathe Operator**JOB CATEGORY:** Machine Operator**Department/Group:** Assembly / Shop**Last Update:** October 24, 2024**Location:** Batavia, IL**Travel required:****Level/Salary range:** \$24-\$28/hr starting rate**Position type:** FT**HR contact:** Melody Fiedler / Lilia Gonzalez**Date posted:****Will train applicant:** Yes**Current Employee:**

JOB DESCRIPTION

Essential Duties and Responsibilities

- Review released jobs for turned parts
- Use information given on drawing and job traveler to program lathe to produce designated part.
- Effectively communicate any concerns or changes to the Machinist Level III and/or Engineering.
- Recommend/approve needed supplies and materials for lathe jobs.
- Set-up and operate the Star Clip machine.
- Perform secondary operations as required (deburring, grinding, drilling/tapping, etc.)
- Setup, program and run Haas Turn Mill and Mazak lathe machine.
- Maintain specifications and verify quality of parts by taking measurements, detecting production flaws and adjusting and reprogramming controls.
- Back-up to Machinist Level 1 as required/needed to keep jobs moving through the department.
- Assist in other areas of the facility (unloading/loading equipment, inventory, etc.) as needed.
- Maintain safe operations by adhering to safety procedures and regulations.
- Keep job knowledge current by participating in training and educational opportunities such as conversational programming, TMA classes, etc.
- Sweep and organize general work area as needed

Education and/or Work Experience

- High School Diploma
- 1+ years of experience in shop environment
- 1+ years of experience with CNC turning equipment

Physical / Skill Requirements

- The ability to work in a non-climate-controlled shop environment.
- The ability and knowledge to use basic shop tools, i.e., drills, hammers, screwdrivers, sanders, saws, etc.
- Ability to perform high school level math, work in decimals and in metric
- Ability to read drawings/blueprints and use simple gaging such as a tape rule, dial calipers, and pin gages
- Fluency in reading and writing in English is required.
- Ability to lift and move up to 40 pounds.