

| <b>JOB TITLE:</b>            | <b>CNC Lathe Operator</b>       | <b>JOB CATEGORY:</b>     | <b>Machine Operator</b> |
|------------------------------|---------------------------------|--------------------------|-------------------------|
| <b>Department/Group:</b>     | Assembly / Shop                 | <b>Last Update:</b>      | October 24, 2024        |
| <b>Location:</b>             | Batavia, IL                     | <b>Travel required:</b>  |                         |
| <b>Level/Salary range:</b>   | \$24-\$28/hr starting rate      | <b>Position type:</b>    | FT                      |
| <b>HR contact:</b>           | Melody Fiedler / Lilia Gonzalez | <b>Date posted:</b>      |                         |
| <b>Will train applicant:</b> | Yes                             | <b>Current Employee:</b> |                         |

## **JOB DESCRIPTION**

### **Essential Duties and Responsibilities**

- Review released jobs for turned parts
- Use information given on drawing and job traveler to program lathe to produce designated part.
- Effectively communicate any concerns or changes to the Machinist Level III and/or Engineering.
- Recommend/approve needed supplies and materials for lathe jobs.
- Set-up and operate the Star Clip machine.
- Perform secondary operations as required (deburring, grinding, drilling/tapping, etc.)
- Setup, program and run Haas Turn Mill and Mazak lathe machine.
- Maintain specifications and verify quality of parts by taking measurements, detecting production flaws and adjusting and reprogramming controls.
- Back-up to Machinist Level 1 as required/needed to keep jobs moving through the department.
- Assist in other areas of the facility (unloading/loading equipment, inventory, etc.) as needed.
- Maintain safe operations by adhering to safety procedures and regulations.
- Keep job knowledge current by participating in training and educational opportunities such as conversational programming, TMA classes, etc.
- Sweep and organize general work area as needed

### **Education and/or Work Experience**

- High School Diploma
- 1+ years of experience in shop environment
- 1+ years of experience with CNC turning equipment

### **Physical / Skill Requirements**

- The ability to work in a non-climate-controlled shop environment.
- The ability and knowledge to use basic shop tools, i.e., drills, hammers, screwdrivers, sanders, saws, etc.
- Ability to perform high school level math, work in decimals and in metric
- Ability to read drawings/blueprints and use simple gaging such as a tape rule, dial calipers, and pin gages
- Fluency in reading and writing in English is required.
- Ability to lift and move up to 40 pounds.